



SADS/SMR/2015/83

Seetru Limited
4 Navigator Court
Preston Farm Industrial Estate
Stockton-on-Tees, TS18 3TQ

Phone 01642 625900
Fax 01642 625901
Email ses@seetru.com

SAFETY/RELIEF VALVE INSPECTION AND TEST REPORT**T 32983****CUSTOMER DETAILS**

Customer: Sub Aqua
Address: 17 Tame Road
Lawson Industrial Estate
Middlesbrough

Service Type: Standard Refurbishment
Purchase Order No: To Follow
Sales Order No: 05-03-15

VALVE DETAILS**Customer**

Valve id: DSV-HPC-PRV-03
Alternative id: T32984
Application: Unknown

Manufacturer

Name: Seetru Ltd
Part No: Unknown
Serial No: Unknown
Size: 3/4"
Connection: Screwed

Set Pressure: 100.0 BAR.G
Required Set Pressure: 100.0 BAR.G
Test Medium: Water

Description:

SES ID No

TEST RESULTS: PRE-OVERHAUL / TEST ONLY

Leak Pressure: 102.0 BAR.G Set Pressure: 102.0 BAR.G Re-Seal Pressure: 40.0 BAR.G Test Rig: MTN 3
Seat Tightness: N/A Back Pressure Test/Bellows: N/A BAR.G Pressure Gauge Ref: PD1003

Component Condition in accordance with SES008

PART	CONDITION	ACTION	REPLACE NEXT TIME	CONDITION KEY
Seat:	Good	Lap		EXCELLENT: no dirt, no deposit, no appreciable wear of guides, no pitting.
Body Internal:	Good	Clean		
Body Exterior:	Good	Clean		GOOD: minor wear and pitting less than 1/64" deep, light deposits, part fit for further service, easily removed.
Spring:	Good	Clean		
Spring Chamber:	Good	Clean		FAIR: moderate deposits, wear on guides, pitting. May require mechanical cleaning.
Disc:	Good	Clean		
Spindle-Guide:	Good	Clean		POOR: guides seized or internals need replacement or bellows split and heavy corrosion and/or heavy process deposits
Adjuster:	Good	Clean		
Seals:	Good	Clean		

TEST RESULTS: POST-OVERHAUL

Leak Pressure: 100.0 BAR.G Set Pressure: 100.0 BAR.G Re-Seal Pressure: 92.0 BAR.G Test Rig: MTN 3
Seat Tightness: N/A Back Pressure Test/Bellows: N/A BAR.G Pressure Gauge Ref: PD1003

Notes on Refurbishment:
VALVE FIT FOR SERVICE

Test Engineer: Lee Meadows
Competent Person: Stuart Laws
Initials:
Date: 06/03/2015

Finished Colour: NOT REQUIRED, Back Pressure Test: NO, Degrease For Oxygen: